

## HSS STEP DRILL, HSS, 11 DRILLING STEPS

### Article number: 201200

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HSS step drill, especially for cable glands in electrical assembly, perfectly round and cylindrical holes in various diameters, centering, spot drilling, reaming and deburring in one operation, suitable for use in hand-held and pillar drilling machines in trade and industry, for sheets and plates, profiles and pipes made of steel, brass, copper, aluminum, V2A steel, plastic, wood, etc. up to 3 mm thickness. Mounting shank 12 mm  $\varnothing$ . Design: HSS; Drill  $\varnothing$ mm: 8.0 center drill; 12.5 through hole for PG7/M12; 15.2 through hole for PG9; 18.6 through hole for PG11; 18.6 through hole for PG 11; 20.4 through hole for PG 13.5; 22.5 through hole for PG 16; 25.8; 28.3 through hole for PG 21; 30.5 core hole for M32; 33.6; 37.0 through hole for PG 29; Drill steps: 11. PU: 1.

|             |          |
|-------------|----------|
| Length (mm) | 84 mm    |
| Width (mm)  | 46 mm    |
| Height (mm) | 162 mm   |
| Weight (kg) | 0,246 kg |



CIMCO Werkzeuge GmbH & Co. KG  
Hohenagener Straße 1 – 5  
42855 Remscheid  
Telefon +49 2191 3718-01  
info@cimco.de • cimco.de

| Attribute                     | Value  |
|-------------------------------|--------|
| Max. panel thickness          | 3 mm   |
| Number of cutting edges       | 3      |
| With cooling channel          | No     |
| Shank diameter                | 12 mm  |
| Cutting direction             | rechts |
| Cutting material              | HSS    |
| Center point                  | Yes    |
| Spiral groove                 | No     |
| Carbide version               | Yes    |
| With edge breaker             | Yes    |
| Number of drilling steps      | 11     |
| Max. Drill diameter           | 37 mm  |
| Interchangeable centering tip | Yes    |
| Unit of measurement           | PG     |
| Min. drilling diameter        | 8 mm   |

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