

HSS STEP DRILL, HSS-TIN, 9 DRILLING STEPS

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HSS step drill, especially for cable glands in electrical assembly, perfectly round and cylindrical holes in various diameters, centering, spot drilling, reaming and deburring in one operation, suitable for use in hand-held and pillar drilling machines in trade and industry, for sheets and plates, profiles and pipes made of steel, brass, copper, aluminum, V2A steel, plastic, wood, etc. up to 3 mm thickness. Mounting shank 12 mm Ø. After hardening additionally TiN (titanium nitride) coated surfaces are extremely hard and smooth. Higher cutting speed allows faster working, lower wear brings 5 to 10 times longer tool life Design: HSS -TiN; Drill Ømm: 8.0 center drill; 12.5 through hole for PG7/M12; 15.2 through hole for PG9; 18.6 through hole for PG11; 20.4 through hole for PG 13.5; 22.5 through hole for PG 16; 25.8; 28.3 through hole for PG 21; 30.5 core hole for M32; Drill steps: 9. PU: 1.

Length (mm)	85 mm
Width (mm)	165 mm
Height (mm)	45 mm
Weight (kg)	0,133 kg



Attribute	Value
Max. panel thickness	3 mm
Number of cutting edges	3
With cooling channel	No
Shank diameter	12 mm
Cutting direction	rechts
Cutting material	HSS
Center point	Yes
Spiral groove	No
Carbide version	Yes
With edge breaker	Yes
Number of drilling steps	9
Max. Drill diameter	30.5 mm
Interchangeable centering tip	Yes
Unit of measurement	PG
Min. drilling diameter	8 mm

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