

HSS STEP DRILL, HSS, 12 DRILL STEPS

Article number: 201209

HSS step drill, especially for cable glands in electrical assembly, perfectly round and cylindrical holes in various diameters, centering, spot drilling, reaming and deburring in one operation, suitable for use in hand-held and pillar drilling machines in trade and industry, for sheets and plates, profiles and pipes made of steel, brass, copper, aluminum, V2A steel, plastic, wood, etc. up to 3 mm thickness. Mounting shank 12 mm Ø. Design: HSS; Drill Ømm: 8.0 center drill; 12.5 through hole for PG7/M12; 14.5 core hole for M16; 16.5 through hole for M16; 18.5 core hole for M20; 20.5 through hole for M20; 23.5 core hole for M25; 25.5 through hole for M25; 30.5 core hole for M32; 32.5 through hole for M32; 38.5 core hole for PG29; 40.5 through hole for M40; Drill steps: 12. PU: 1.



| | |
|-------------|---------|
| Length (mm) | 85 mm |
| Width (mm) | 46 mm |
| Height (mm) | 165 mm |
| Weight (kg) | 0,25 kg |

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| Attribute | Value |
|-------------------------------|---------|
| Max. panel thickness | 3 mm |
| Number of cutting edges | 3 |
| With cooling channel | No |
| Shank diameter | 12 mm |
| Cutting direction | rechts |
| Cutting material | HSS |
| Center point | Yes |
| Spiral groove | No |
| Carbide version | Yes |
| With edge breaker | Yes |
| Number of drilling steps | 12 |
| Max. Drill diameter | 40.5 mm |
| Interchangeable centering tip | Yes |
| Unit of measurement | ISO |
| Min. drilling diameter | 8 mm |

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