

SPECIAL STEP DRILL FOR SCREW DRILLING

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Special step drill for screw hole, the HSS step drill for burr-free drilling of through holes for screw hole pulling screws M8(3/8")-M10(7/16")-M12-M16-3/4"-M20 in material up to 4 mm thick. Suitable for use in hand-held and pedestal drilling machines, a total of 9 drilling steps, mounting shank (10 mm Ø) with 3 driving surfaces prevents slipping in the drill chuck. PU:1



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|-------------|----------|
| Length (mm) | 95 mm |
| Width (mm) | 175 mm |
| Height (mm) | 32 mm |
| Weight (kg) | 0,065 kg |

| Attribute | Value |
|-------------------------------|--------|
| Max. panel thickness | 4 mm |
| Number of cutting edges | 2 |
| With cooling channel | No |
| Shank diameter | 10 mm |
| Cutting direction | rechts |
| Cutting material | HSS |
| Center point | Yes |
| Spiral groove | No |
| Carbide version | Yes |
| With edge breaker | Yes |
| Number of drilling steps | 9 |
| Max. Drill diameter | 21 mm |
| Interchangeable centering tip | No |
| Unit of measurement | mm |
| Min. drilling diameter | 5 mm |

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