

SPECIAL STEP DRILL FOR SCREW DRILLING

Article number: 201212

Special step drill for screw hole, the HSS step drill for burr-free drilling of through holes for screw hole pulling screws M8(3/8")-M10(7/16")-M12-M16-3/4"-M20 in material up to 4 mm thick. Suitable for use in hand-held and pedestal drilling machines, a total of 9 drilling steps, mounting shank (10 mm Ø) with 3 driving surfaces prevents slipping in the drill chuck. PU:1



Length (mm)	95 mm
Width (mm)	175 mm
Height (mm)	32 mm
Weight (kg)	0,065 kg

Attribute	Value
Max. panel thickness	4 mm
Number of cutting edges	2
With cooling channel	No
Shank diameter	10 mm
Cutting direction	rechts
Cutting material	HSS
Center point	Yes
Spiral groove	No
Carbide version	Yes
With edge breaker	Yes
Number of drilling steps	9
Max. Drill diameter	21 mm
Interchangeable centering tip	No
Unit of measurement	mm
Min. drilling diameter	5 mm

GTIN: 4021104012122

CIMCO Werkzeuge GmbH & Co. KG
 Hohenagener Straße 1 – 5
 42855 Remscheid
 Telefon +49 2191 3718-01
 info@cimco.de • cimco.de